

| Yield % | Sigma | Defects Per Million Opportunities |
|---------|-------|-----------------------------------|
| 99.9997 | 6.00 | 3.4 |
| 99.9995 | 5.92 | 5 |
| 99.9992 | 5.81 | 8 |
| 99.9990 | 5.76 | 10 |
| 99.9980 | 5.61 | 20 |
| 99.9970 | 5.51 | 30 |
| 99.9960 | 5.44 | 40 |
| 99.9930 | 5.31 | 70 |
| 99.9900 | 5.22 | 100 |
| 99.9850 | 5.12 | 150 |
| 99.9770 | 5.00 | 230 |
| 99.9670 | 4.91 | 330 |
| 99.9520 | 4.80 | 480 |
| 99.9320 | 4.70 | 680 |
| 99.9040 | 4.60 | 960 |
| 99.8650 | 4.50 | 1350 |
| 99.8140 | 4.40 | 1860 |
| 99.7450 | 4.30 | 2550 |
| 99.6540 | 4.20 | 3460 |
| 99.5340 | 4.10 | 4660 |
| 99.3790 | 4.00 | 6210 |
| 99.1810 | 3.90 | 8190 |
| 98.9300 | 3.80 | 10700 |
| 98.6100 | 3.70 | 13900 |
| 98.2200 | 3.60 | 17800 |
| 97.7300 | 3.50 | 22700 |
| 97.1300 | 3.40 | 28700 |
| 96.4100 | 3.30 | 35900 |
| 95.5400 | 3.20 | 44600 |

| Yield % | Sigma | Defects Per Million Opportunities |
|---------|-------|-----------------------------------|
| 94.5200 | 3.10 | 54800 |
| 93.3200 | 3.00 | 66800 |
| 91.9200 | 2.90 | 80800 |
| 90.3200 | 2.80 | 96800 |
| 88.5000 | 2.70 | 115000 |
| 86.5000 | 2.60 | 135000 |
| 84.2000 | 2.50 | 158000 |
| 81.6000 | 2.40 | 184000 |
| 78.8000 | 2.30 | 212000 |
| 75.8000 | 2.20 | 242000 |
| 72.6000 | 2.10 | 274000 |
| 69.2000 | 2.00 | 308000 |
| 65.6000 | 1.90 | 344000 |
| 61.8000 | 1.80 | 382000 |
| 58.0000 | 1.70 | 420000 |
| 54.0000 | 1.60 | 460000 |
| 50.0000 | 1.50 | 500000 |
| 46.0000 | 1.40 | 540000 |
| 43.0000 | 1.32 | 570000 |
| 39.0000 | 1.22 | 610000 |
| 35.0000 | 1.11 | 650000 |
| 31.0000 | 1.00 | 690000 |
| 28.0000 | 0.92 | 720000 |
| 25.0000 | 0.83 | 750000 |
| 22.0000 | 0.73 | 780000 |
| 19.0000 | 0.62 | 810000 |
| 16.0000 | 0.51 | 840000 |
| 14.0000 | 0.42 | 860000 |
| 12.0000 | 0.33 | 880000 |
| 10.0000 | 0.22 | 900000 |